

Work Order ID 54361

December 8, 2009 10:42:27 AM



Page 1

Item ID: D2673-34

Accept

Revision ID:

Item Name: End Plate

Start Date: 12/08/09 Start Qty: 20.00

Required Date: 12/10/09 Req'd Qty: 20.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2673

Rev B

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2673
Deburr if necessary

(Dwg Rev: B

1 Prog Rev: B 12-

12-9-12-8

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

12-9-12-8

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

2) 8 02/12/08

counter
x 38

Work Order ID 54361

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Page 2

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Start Date: 12/08/09 Start Qty: 20.00

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

130

Identify as per dwg & Stock Location: WHT

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control



Cust Item ID:

Customer:

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

129.12.10

38

0

09/12/11
PK 09-12-11

Picklist Print

December 8, 2009 10:42:26 AM

Work Order ID: 54361

Parent Item: D2673-34

Parent Item Name: End Plate

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch
M6061T6S.080		Purchased



6061-T6 .080 Sheet



Start Date: 12/08/09

Required Date: 12/10/09

Start Qty: 20.00

Required Qty: 20.00

Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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Warehouse
Location

Main Warehouse

MAT

107904
110254
110630
112040
112141
112512
112763

Loc Qty

126.38087
0.02
1.5
33.5136
0.0437
9
0.2784
82.02517

Loc Code



HB 9-12-8

38

112.763

54361

☒ **First Article** ☐ **Prototype**

Measured by:	JB	Audited by:	S	Prototype Approval:	N/A
Date:	9-12-8	Date:	9/12/08	Date:	N/A

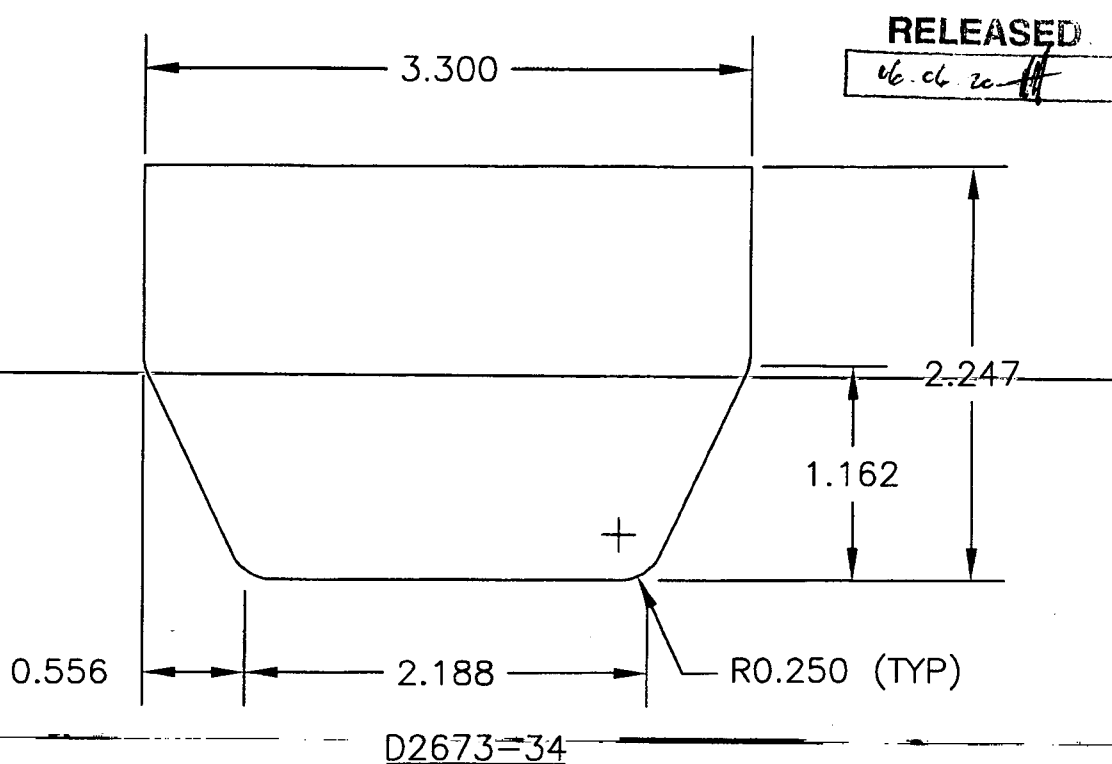
[Handwritten signature]



DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED 	DRAWING NO. D2673	REV. B SHEET 1 OF 1
DATE 06.05.29		TITLE END PLATE	SCALE 1:1
A	97.05.06	NEW ISSUE	
B	06.05.29	ADD 6061-T6 MATERIAL	

W/S 54361

END PLATE FOR D2244 EXTRUSION CUT AT 34°



NOTES:

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027)
0.080" THICK (REF DART SPEC M6061T6S.080)
OR
5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016)
0.080" THICK (REF DART SPEC M5052H32S.080)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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